

\*\*\*\*\*\*\*



#### Safety Precautions

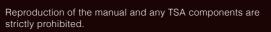
Helicopter spinning blades are potential dangerous. Please ensure to maintain a minimum distance of 10m from the aircraft at all times. It is the responsibility of the builder to ensure the aircraft is airworthy and safe to operate in the designated area. On going maintenance is required by the operator to ensure continuous safe use and all damaged parts should be replaced immediately.

Small components are included in the kit, please ensure the kit parts are kept out of children's reach, as they are small enough to swallow.

Use only TSA Model genuine parts, failure to do so could result in damage to both the aircraft and personal in the area. TSA Model takes no responsibility for the operational use of the aircraft.

#### Caution

14+ AGES



The contents of this manual are subject to change without prior notice.

Every effort has been made to ensure that this manual is complete and correct.



# **Instruction Manual**

#### ENDLESS PURSUIT OF PERFECTION

Welcome to the TSA family and congratulations on your new purchase. Please read this instruction manual carefully to ensure you understand every step of the build process. Most of all happy building and we look forward to seeing you around the world at many events.

## Contents

- ★ 1~2. Introduction
- ★ 3. Safety instructions prior to assembly
- ★ 4. Tools required for assembly
- $\star$  5~26. Parts assembly
- ★ 27. Blade tracking adjustment
- ★ 28~29. Operation mode
- ★ 30. Flying notes
- ★ 31~36. Parts package list





www.tsamodel.com

# Specifications

- ★ Full length of fuselage ------
- ★ Full width of fuselage ------
- \* Height -----
- ★ Flying weight (approx) ------
- \* Main rotor diameter ------
- ★ Tail rotor diameter -----
- Engine class ----- Occurrentia
- ★ Gear ratio -----
- \* Main gear ratio -----
- ★ Tail gear ratio -----
- Main blade (not included) -
- ★ Tail blade (not included) ----



1	1845mm
2	215mm
<i>/</i>	110mm
5	5200g
1	1580mm
2	262mm
3	3000W/555KV
1	1.45/10.5/9.69:1
1	1T:12T/13T:126T
1	13T:25T
6	680~710mm
g	)0~110mm



Customer Support: sales@tsamodel.com



## While in flight

- 1: Beginners should obtain safety and technical guidance from an experienced individual, since learning alone to operate this machine is potentially dangerous.
- 2: Choose a safe flying area that is free of obstruction and people.
- 3: Do not fly in a potentially dangerous environment.
- 4: Do not operate while standing on tilted ground to avoid loss of balance.
- 5: Do not operate in an awkward body posture. Do not insert hands and objects in rotating parts.
- 6: Keep a safe distance from the unit and be sure to operate the unit within the limits of your ability. Failure to operate this unit properly may result in serious harm such as physical injury, damages to property, and even death.
- 7: Enjoy flying while observing safety rules and regulations. Fatigue brought upon by continuous operation may result in impaired judgment that may lead to accidents.
- 8: Inquiries regarding repairs and services should only be made to TSA authorized dealers or TSA technical support department. Individual lacking proper training or knowledge necessary for repair may not only impair the unit's performance, but also increases the risk of accidents or injury. The engine must be turned off before performing any repairs or adjustments. Repair damaged parts before storage using only TSA manufactured parts. When storing or transporting the units, secure the unit carefully to avoid fuel loss, damage, or injury.



### Using battery matters

- 1: New battery must be charged before use.
- 2: Battery should not be overcharged . If the battery is heat, stop charging, and take it out immediately...
- 3: The charge voltage for one cell should not be over 4.20V, and the all 6S battery should not be over 25.2V.Please use reliable and precision charger.
- 4: It's better not to use the battery over 70% of its voltage, or betterto stop flying when the battery is less than 21.6V. This is to keep the performance of the battery, ensure the capacity and charge-discharge cycles.
- 5: It's battery to keep 3.6V to 3.9V voltage in the battery when store for a long time.
- 6: For 3D flying, the flying time should not be over 5 minutes.
- 7: If you are not confidence in charge, please contact with the local distributor.



### Pre-flight inspection

- 1: Check that tools used for assembly and maintenance has been put away.
- 2: Check that there are no loose screws and parts.
- 3: Check that the rotor blades are not damaged or cracked, especially in the vicinity of the blade holder.
- 4: Check that electronic equipment and servos operates smoothly.
- 5: Check that the position of the transmitter's throttle stick and engine carburetor are at their lowest positions.
- 6: Check that the receiver receives signals properly.
- 7: Check and ensure that all necessary parts are sufficiently lubricated.
- 8: Do not use it in other electric equipments and magnetism place, or they will influence each other.



In-flight safety inspection

- 1: When starting the engine, be sure to hold the rotor head firmly so the rotor head does not rotate.
- 2: When taking off, the unit should be positioned at least 15 meters away from the operator. Be sure to check for people and dangerous object in the surrounding area before takeoff.
- 3: Adjust the tracking right before takeoff. Do not come near more than 5 meters when doing so.
- 4: Land the unit immediately if abnormal noise or vibration is observed. Then stop the engine and perform complete check for cause of problem.
- 5: Be responsible when operating this unit, as reckless or improper behavior may cause accidents or injury to self or others. Observe all safety rules and regulation while enjoy operating this unit safely and responsibly.





- 1: Immediately inspect parts after every flight. Be sure to replace, retighten any missing or loose screws and replace any damaged parts.
- 2. Wipe down grease, oil, dirt and dust with a clean cloth.
- 3: If not fly in long time, please take out the connector between the end of battery and the end of motor.
- 4: Store the unit in an area free of direct sunlight, or other areas that may result in rise in temperature (e.g., car). Instead, store in a shaded and ventilated area, and keep out of reach of children.



Warning

- 1: To reduce the risk of accidents and injuries, do not use parts other than those found in this manual or TSA catalog. TSA will not be responsible for problems caused by using non-genuine TSA parts.
- 2: If the rotor blades should strike the ground during flight, there may be tiny cracks or loosening in various places even though damages may not be clearly visible to naked eyes. If damage to the rotor blade is not fixed before flight, cracks and loosening may increase during flight that would lead to severe consequences. The rotor head may disassemble from the blade holder, which spins at a speed of 1200/2000 rpm, and may fly off from the blade holder. If in doubt regarding the condition of any part, replace the part immediately using only genuine TSA parts.
- 3: TSA will not be held responsible for damages or crash as a result from any loose screws and/or improper maintenance.
- 4: Radio wave transmitting distance is approximately one kilometer or more, therefore operator must check no other operators in the surrounding vicinity are using the same radio frequency.
- 5: This remote control model is not a toy, rather a precise machine. Proper assembly and adjustments must be made in order to avoid the risk of injuries or accidents. Operator should operate this unit safely and properly. Failure to operate this unit properly may result in serious harm such as physical injury, damages to properties, and even death. The operator is responsible for all damages, because TSA cannot control how the unit was assembled and used.
- 6: Recommended 14+ years .



Please abide by regulations in your country while enjoying the pleasure brought to you by the TSA 700E series.



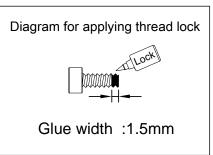
### Preassembly precautions

- 1. Before assembly, read the instruction manual thoroughly and familiarize yourself with the unit's structure and assembly procedures. Failure to assemble the unit properly may not only impair performance but also increases the risk of danger.
- 2. Before assembly, check description and quantity of parts. In the event of missing or defective items, contact retailer of original purchase where authorized distributor or TSA support department can be located.

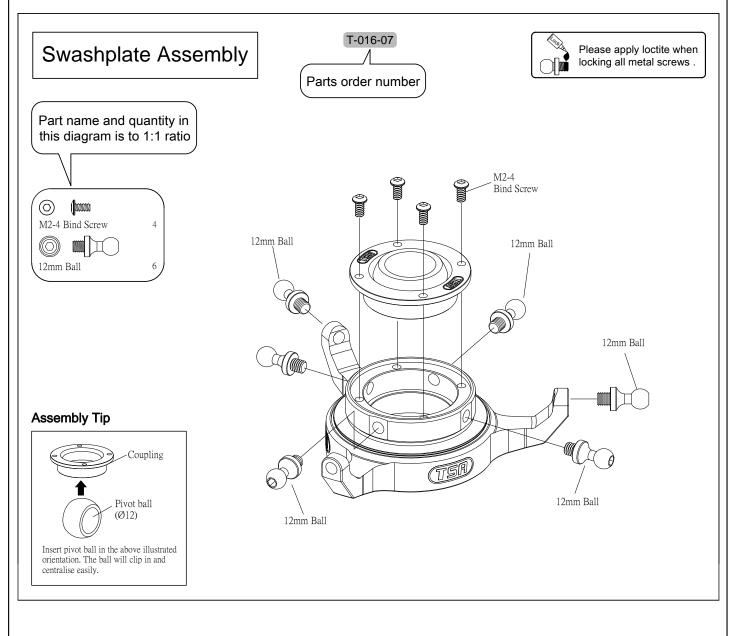


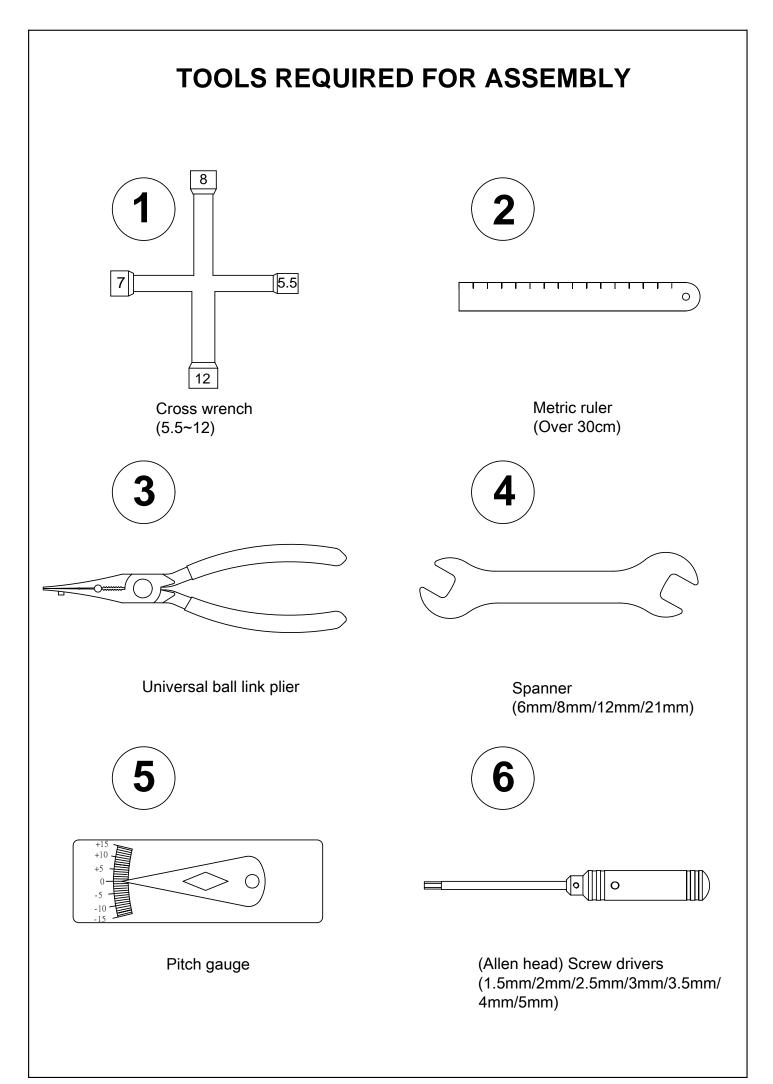
Self-furnished

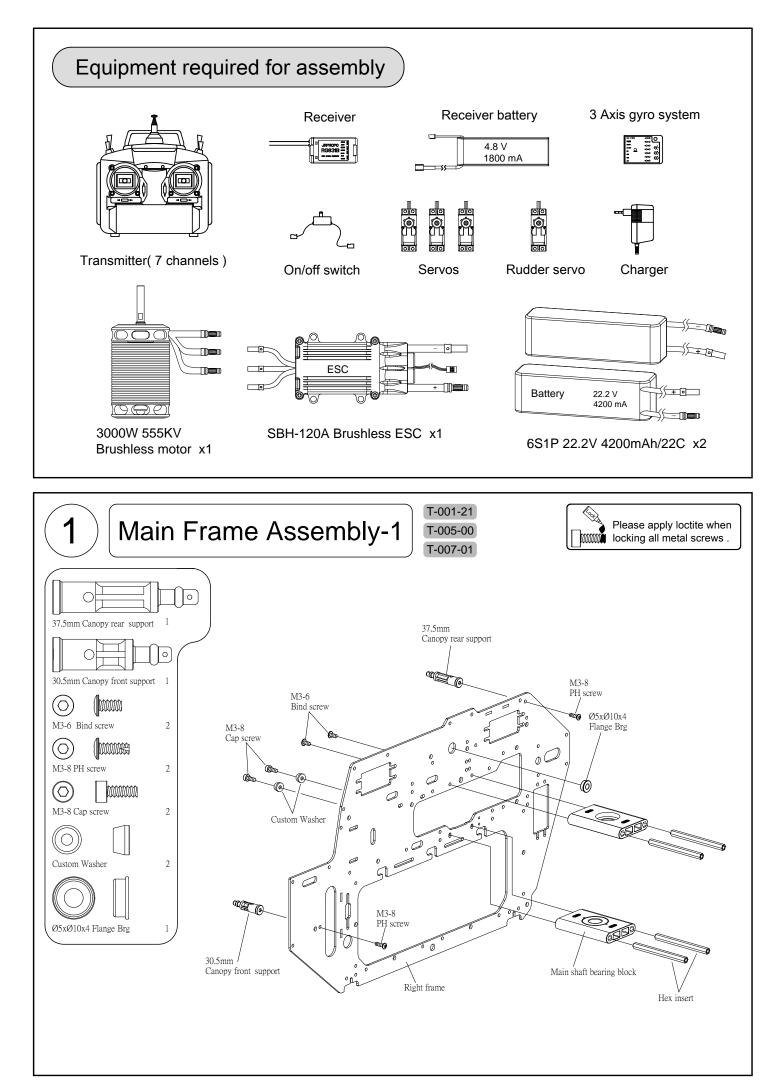
CA=Cynoacrylate adhesive AB=5 minute expoxy / A=3 : B=1 Lock=Thread lock SG=Silicone grease

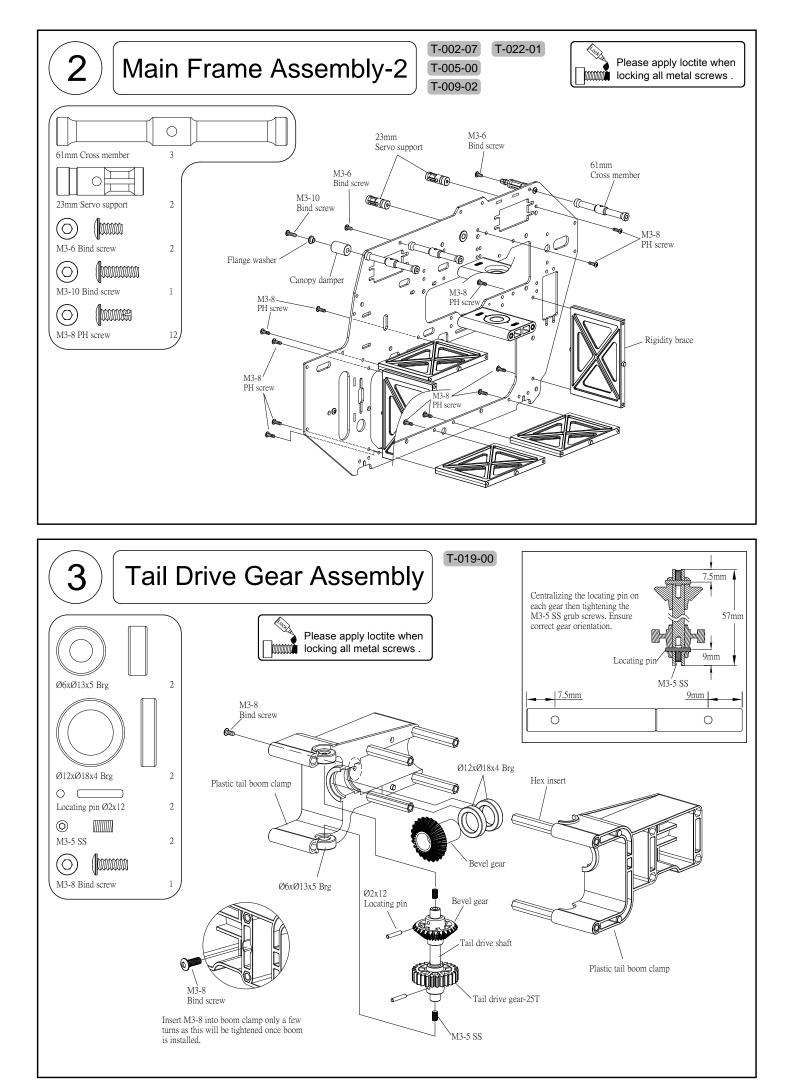


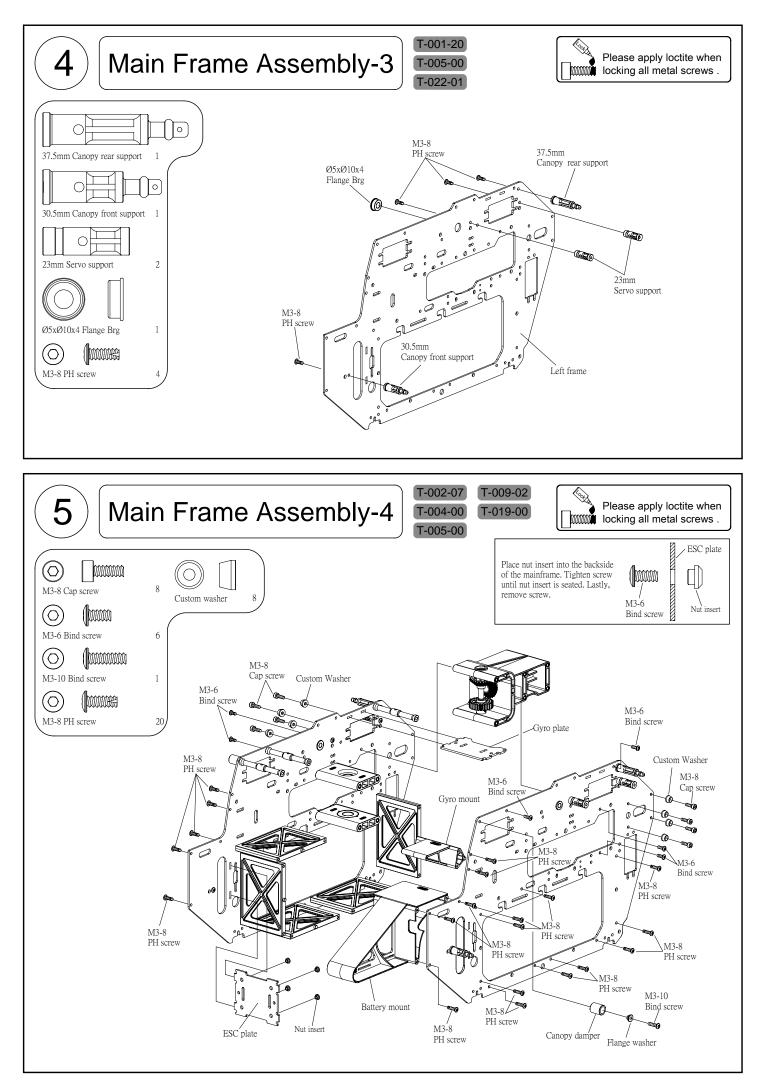
- 3. Apply lubricant and retainers on locations as indicated .
- 4. In the instruction manual, refer to the left hand column to check the type and quantity of parts.

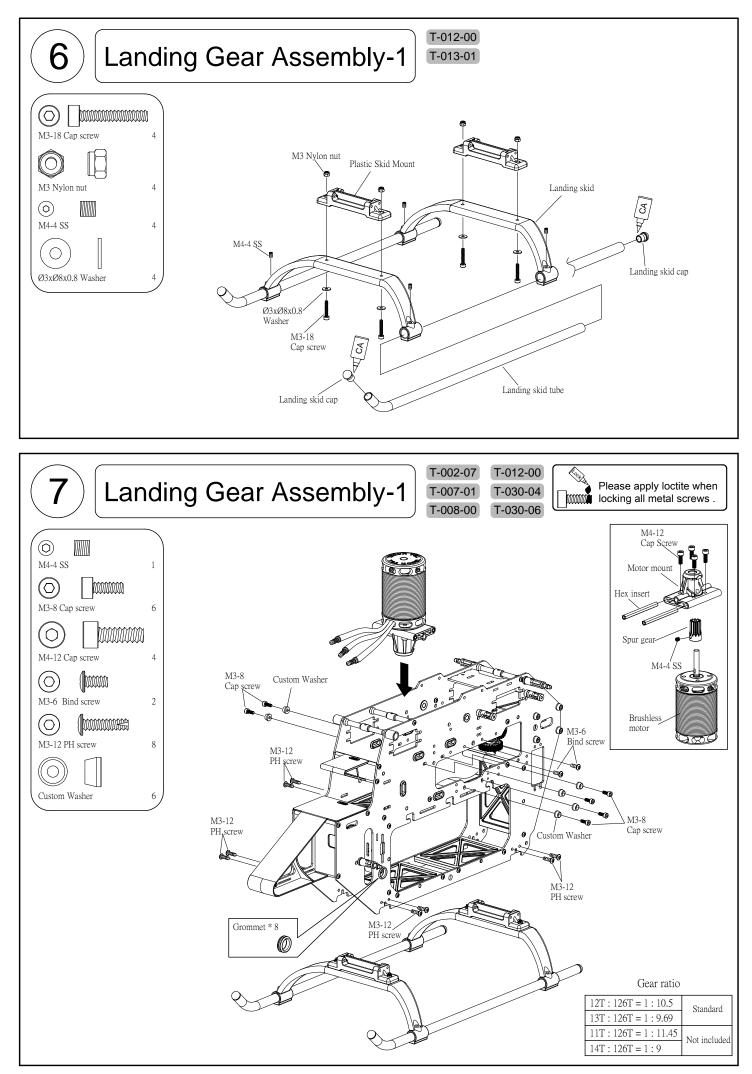


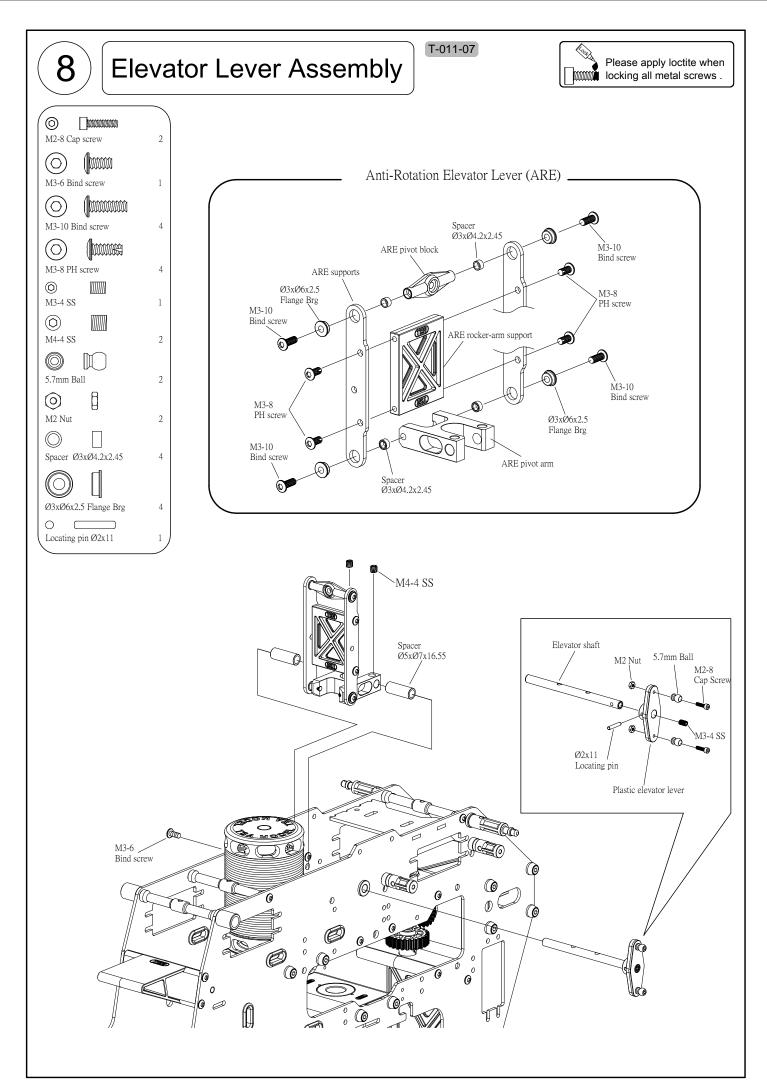


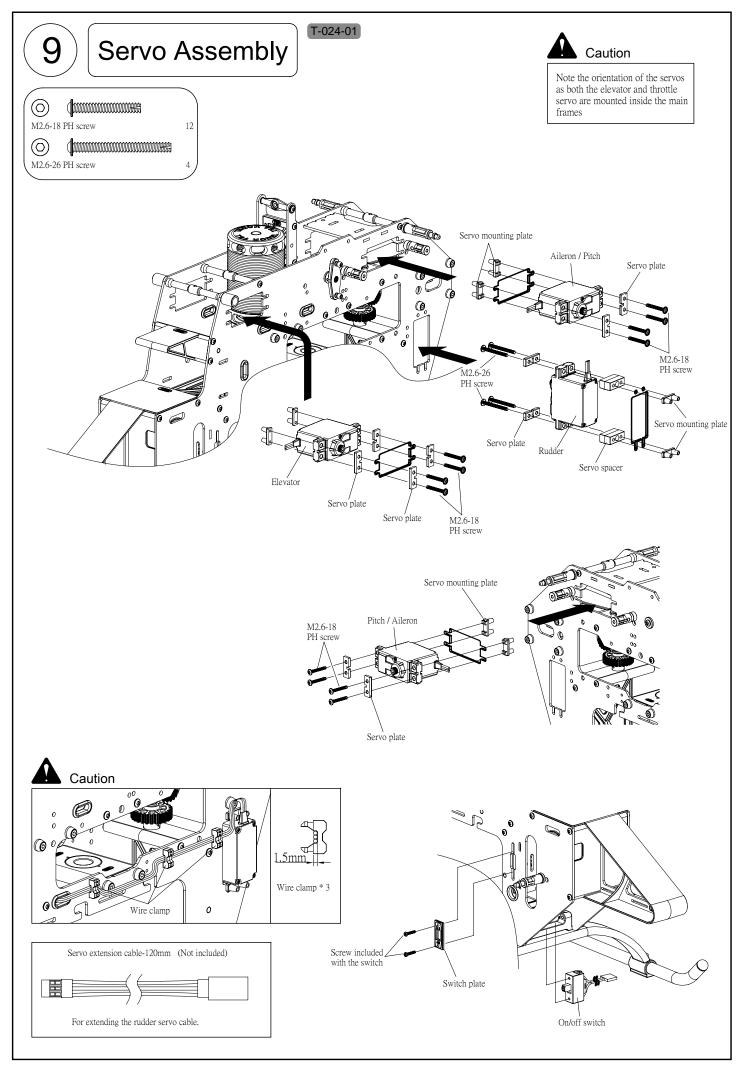


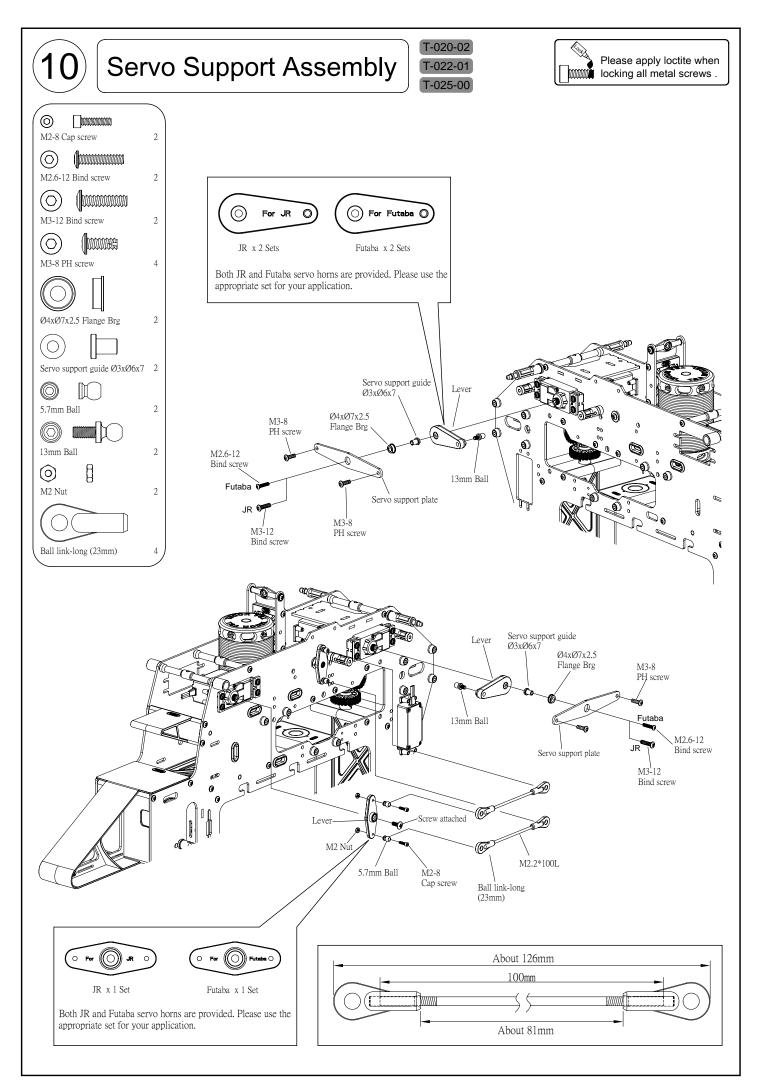


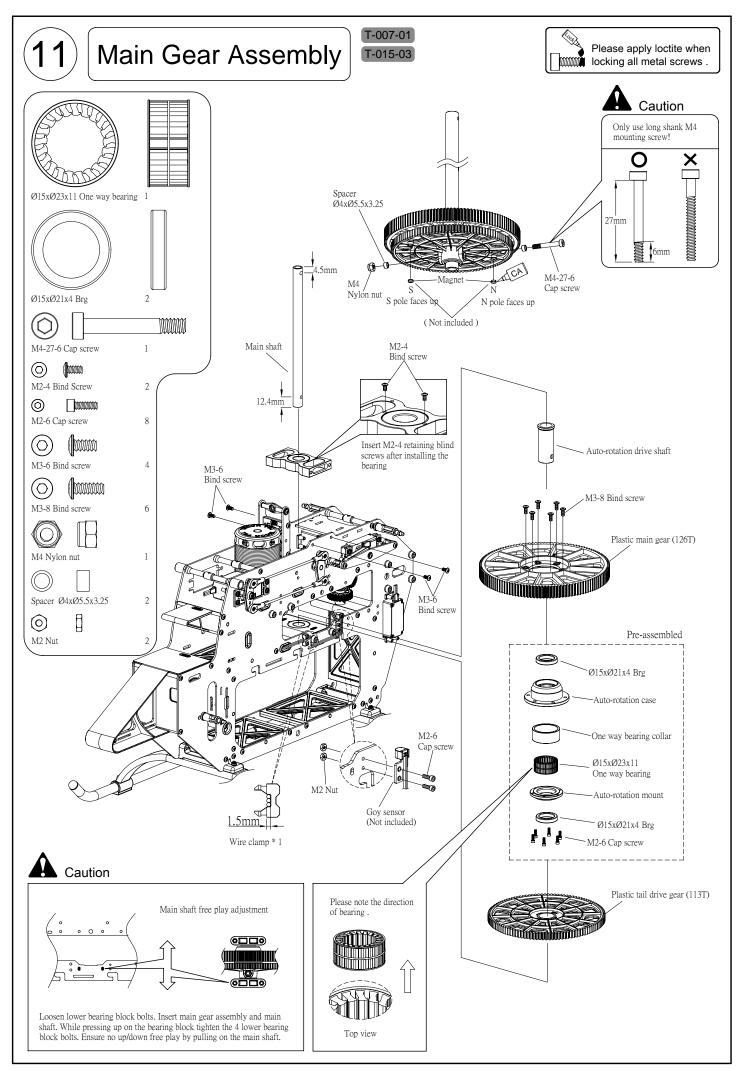


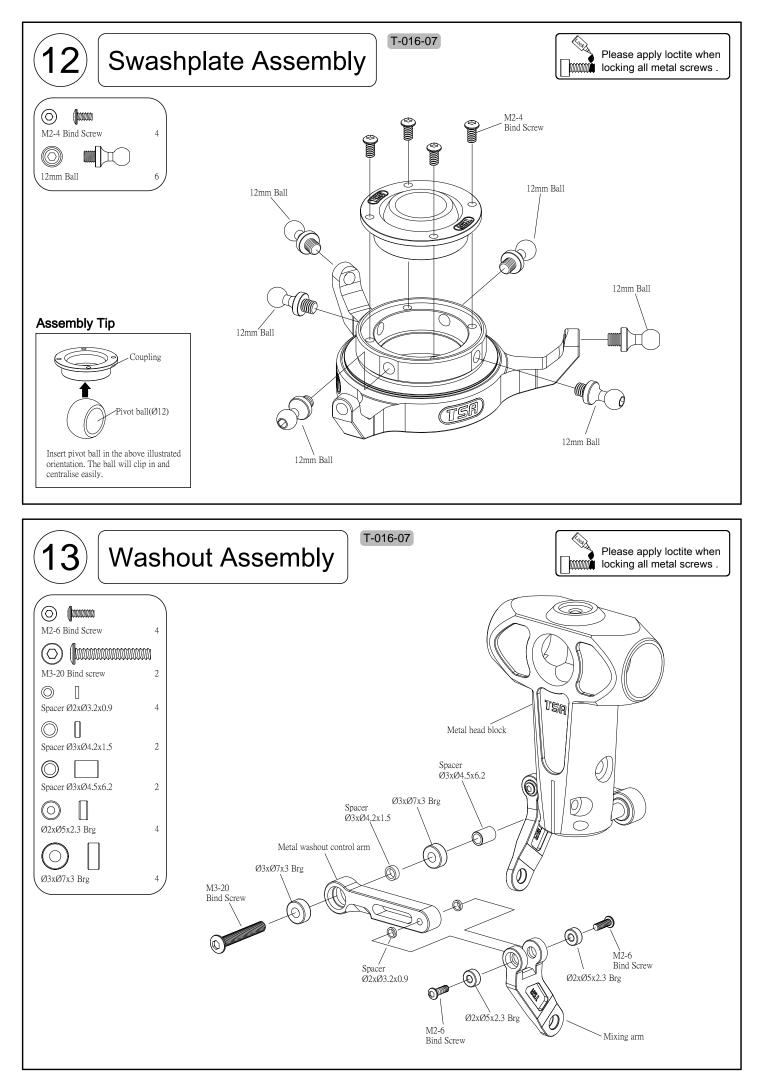


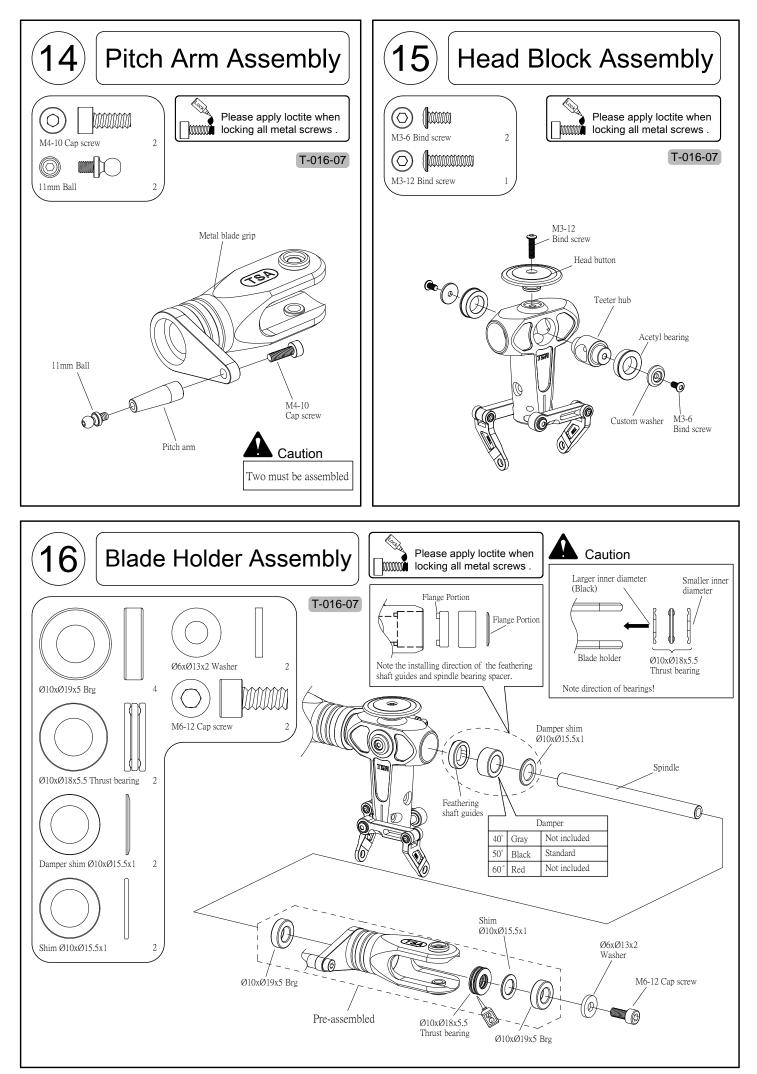


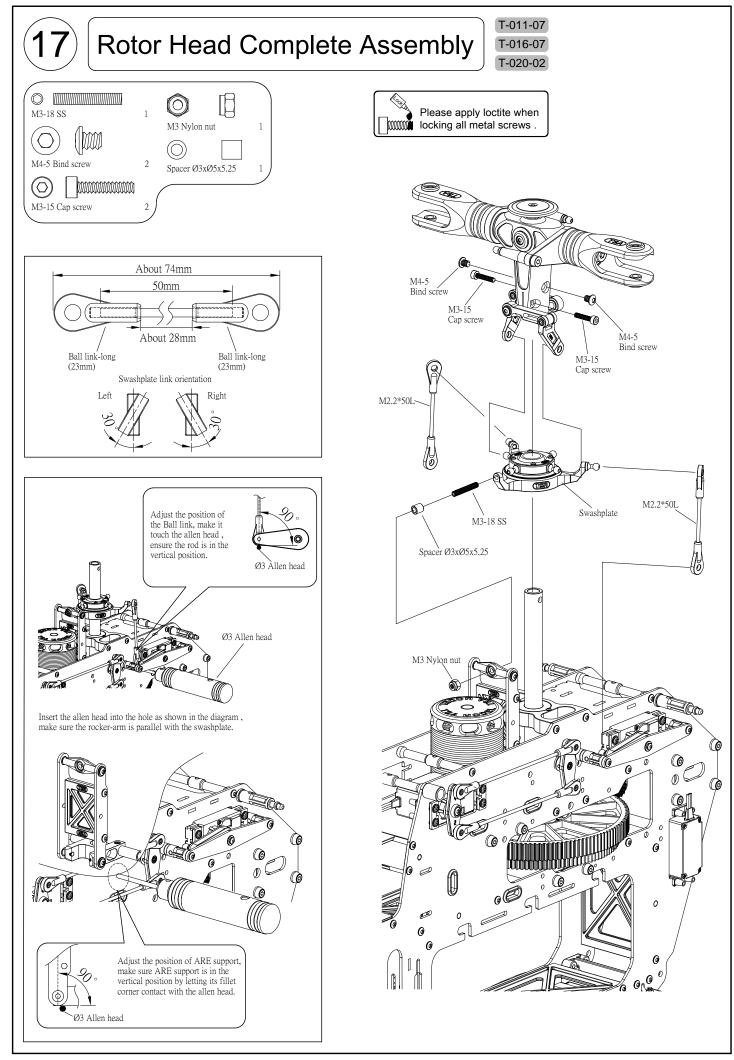


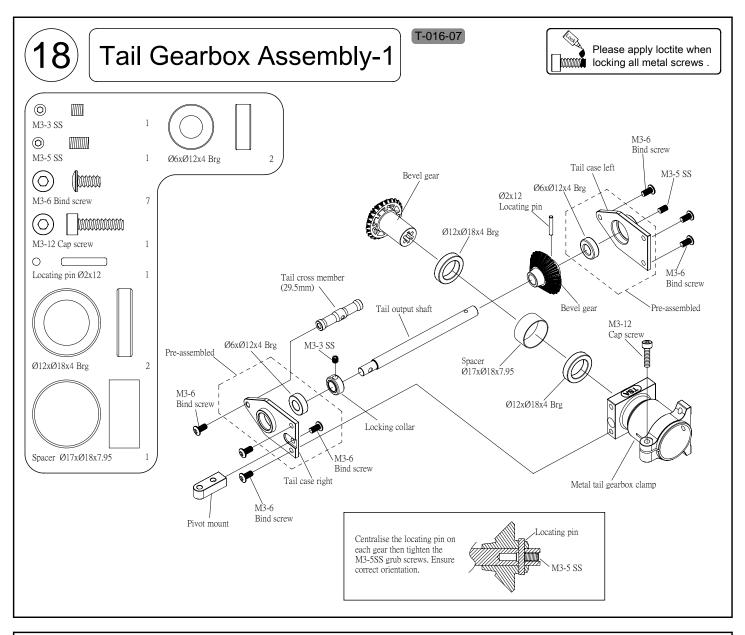


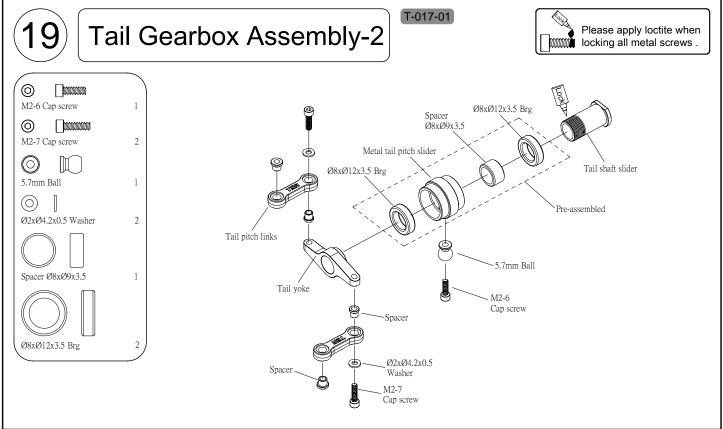


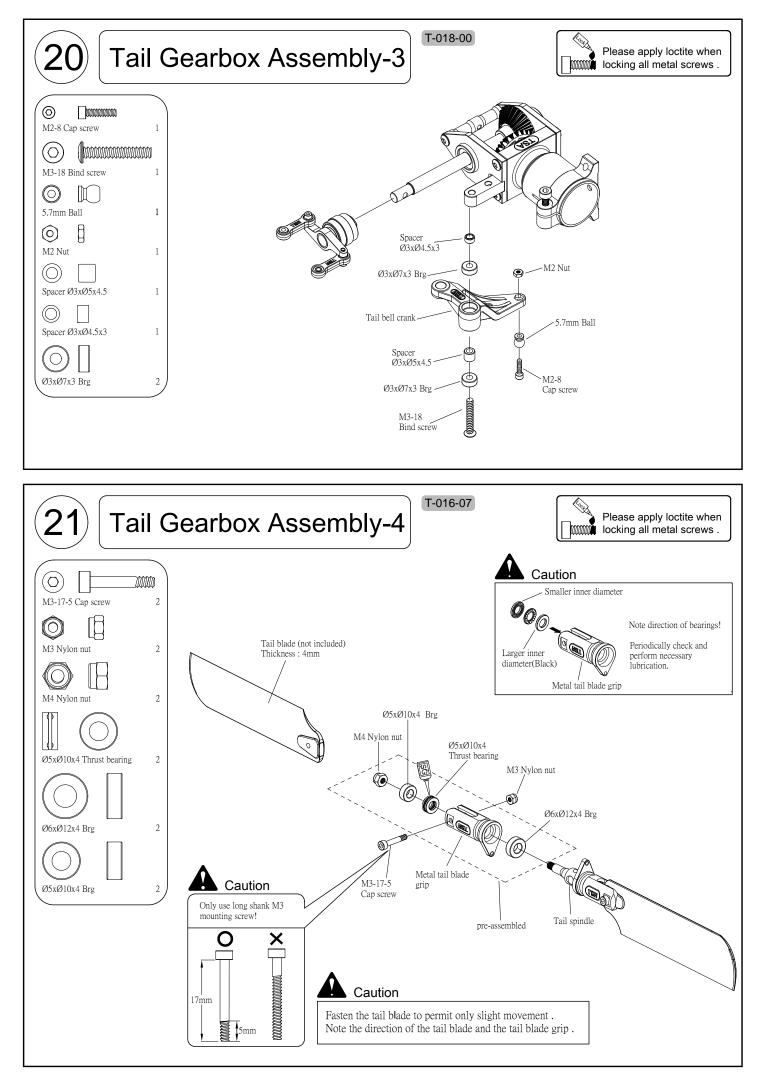


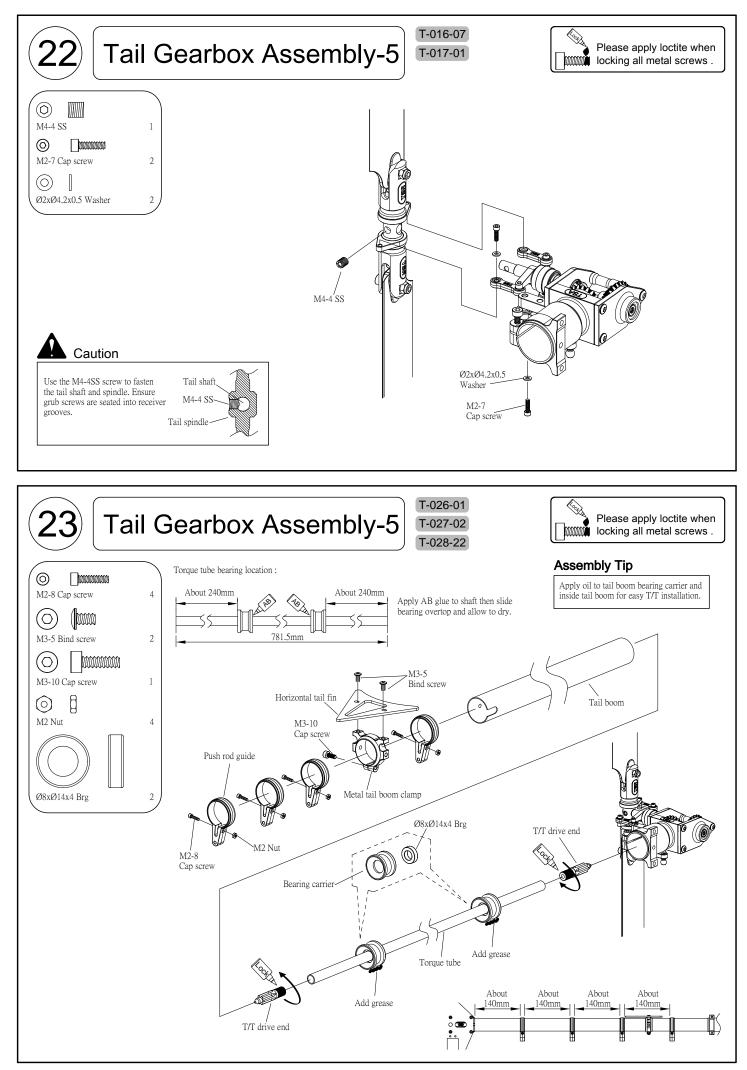


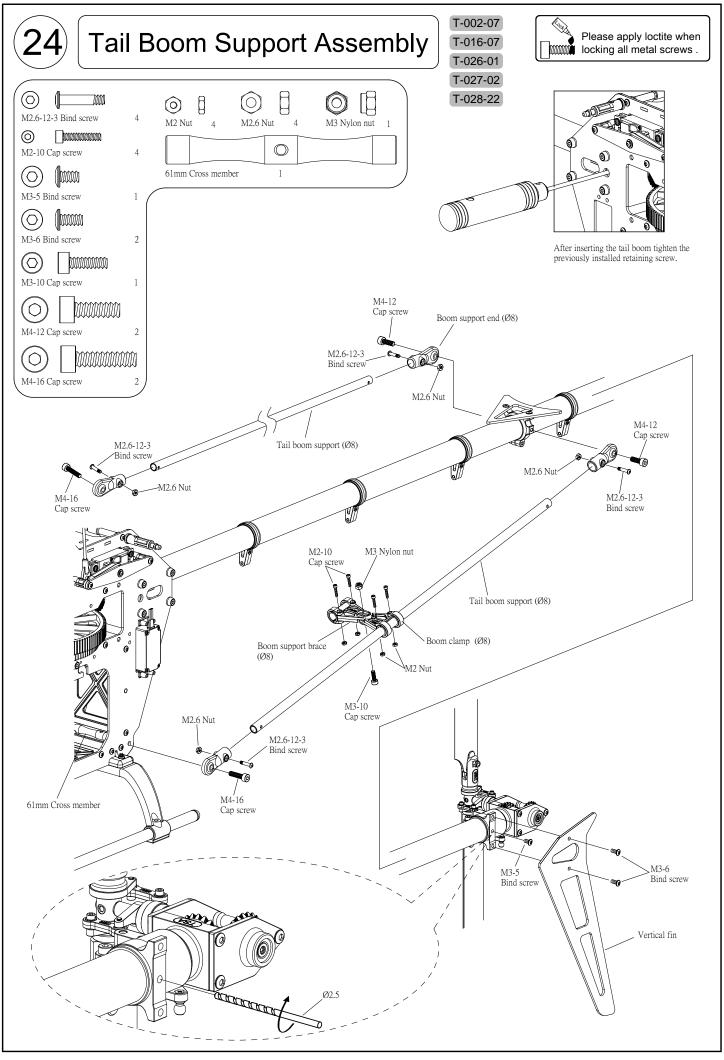


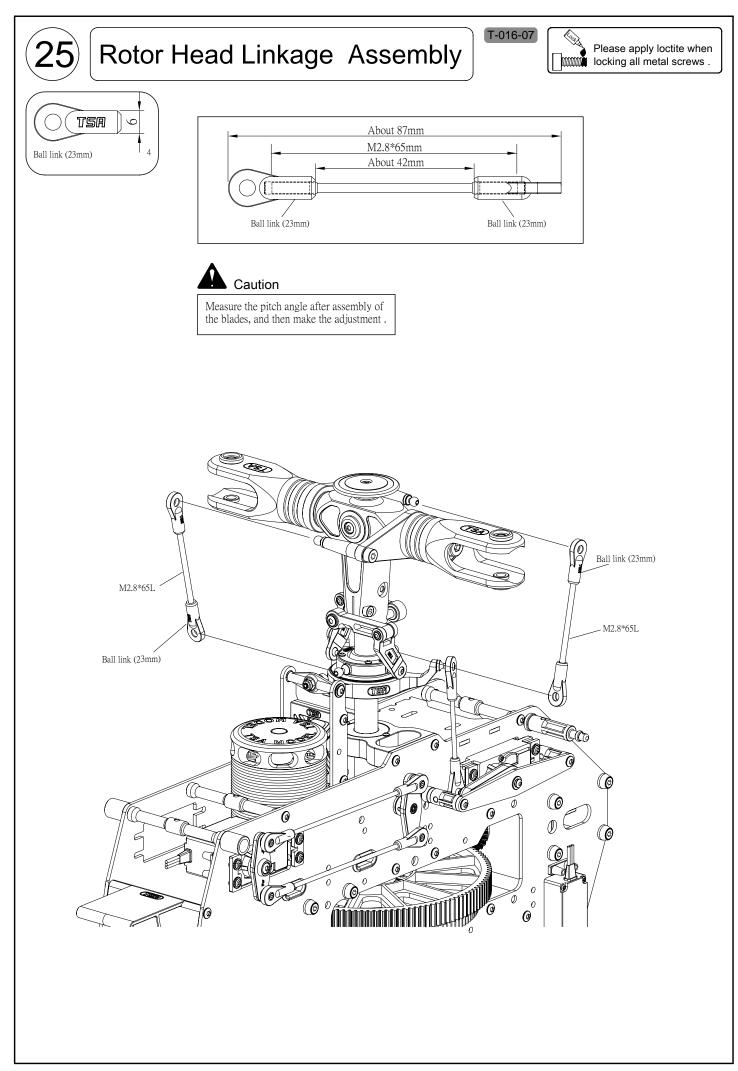


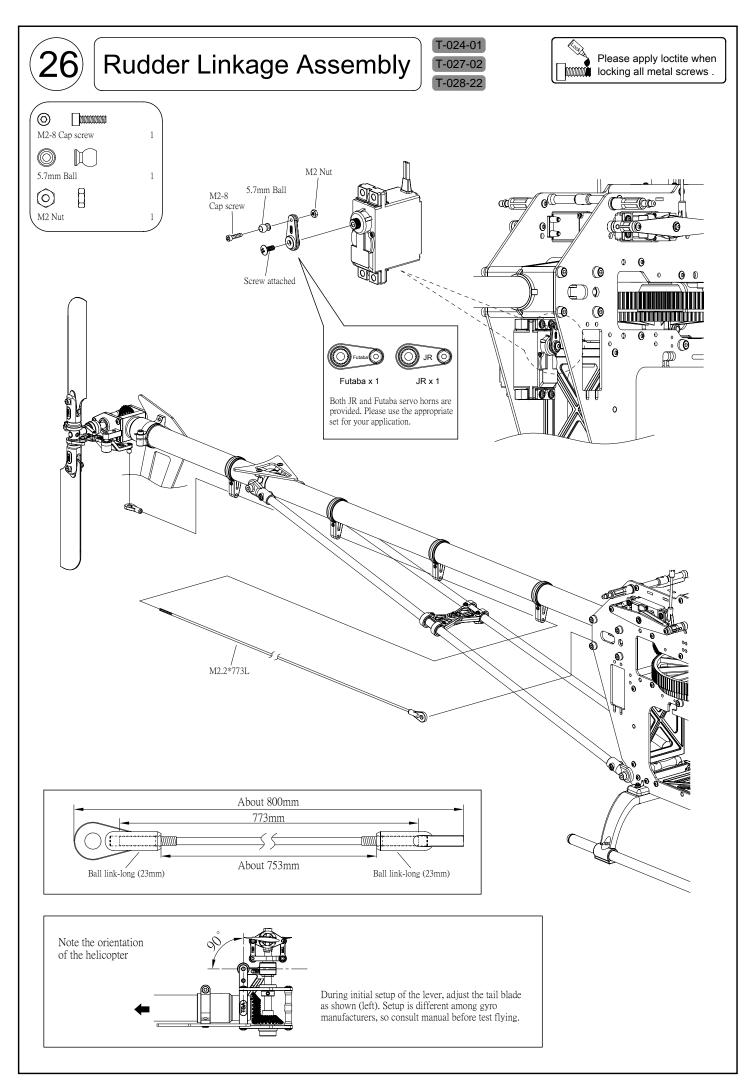


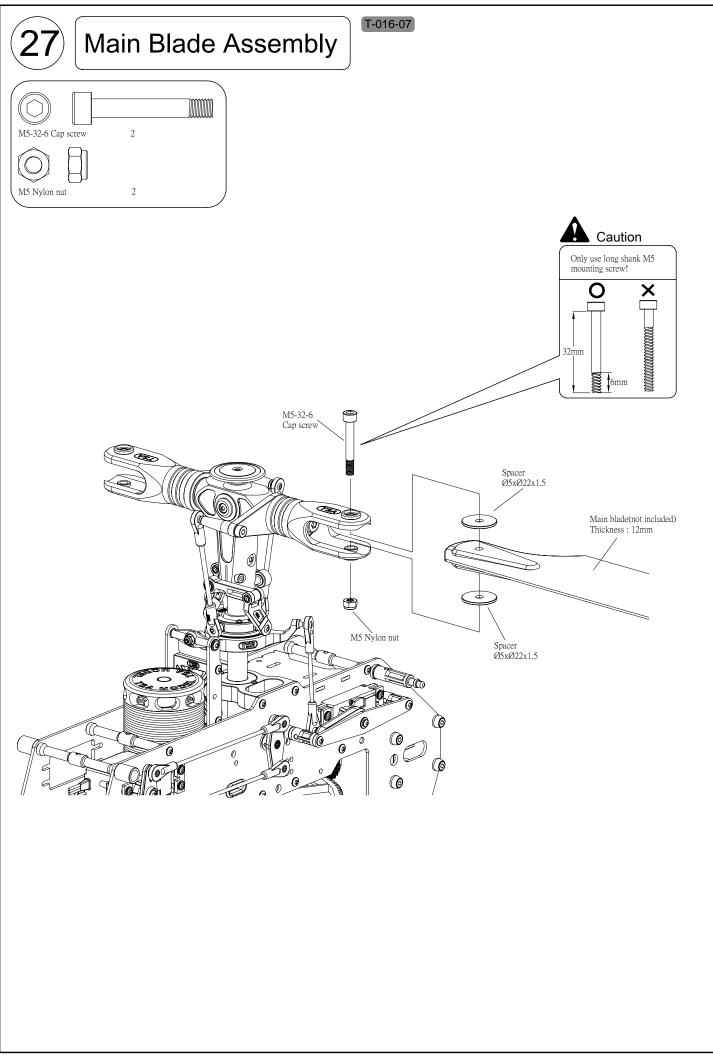


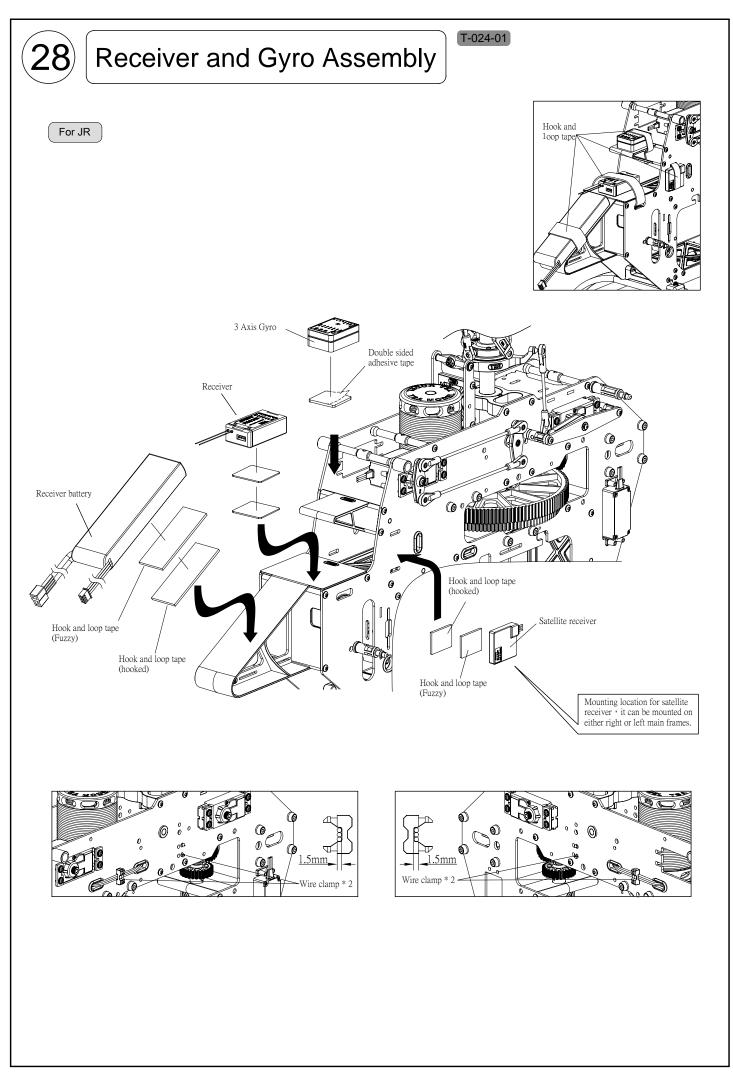


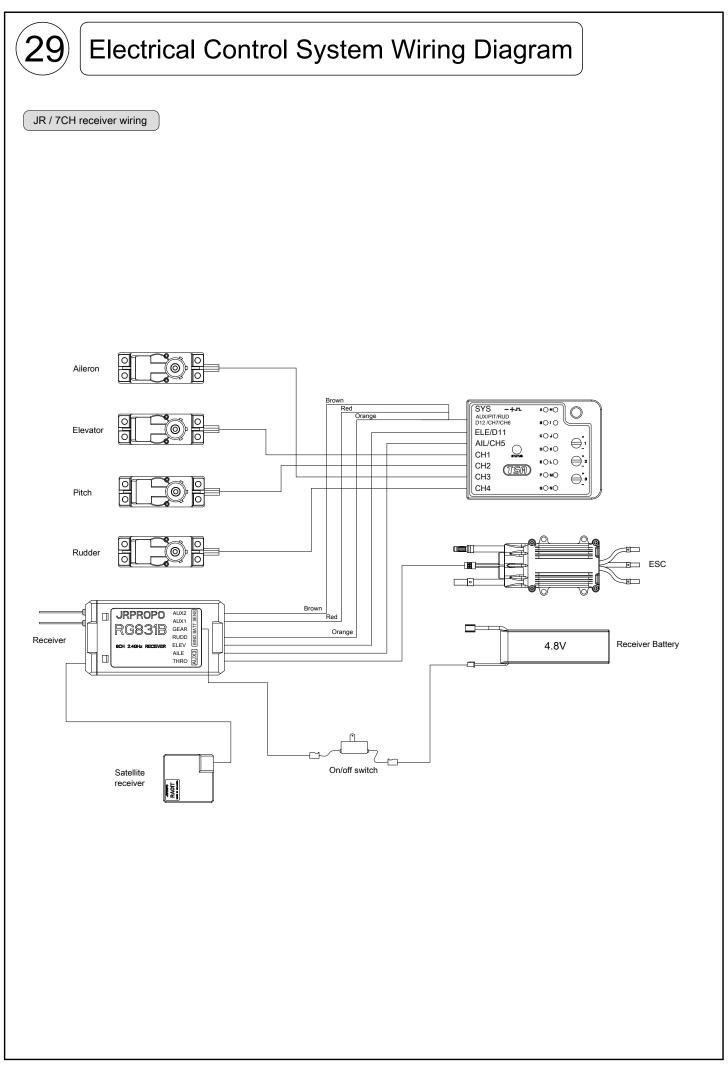


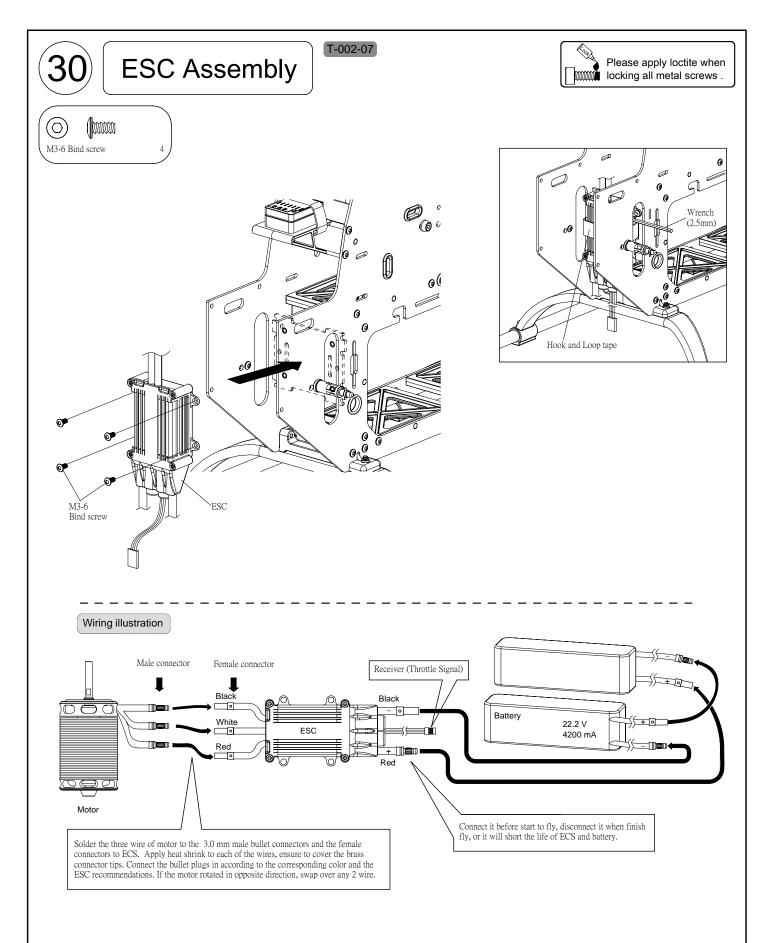






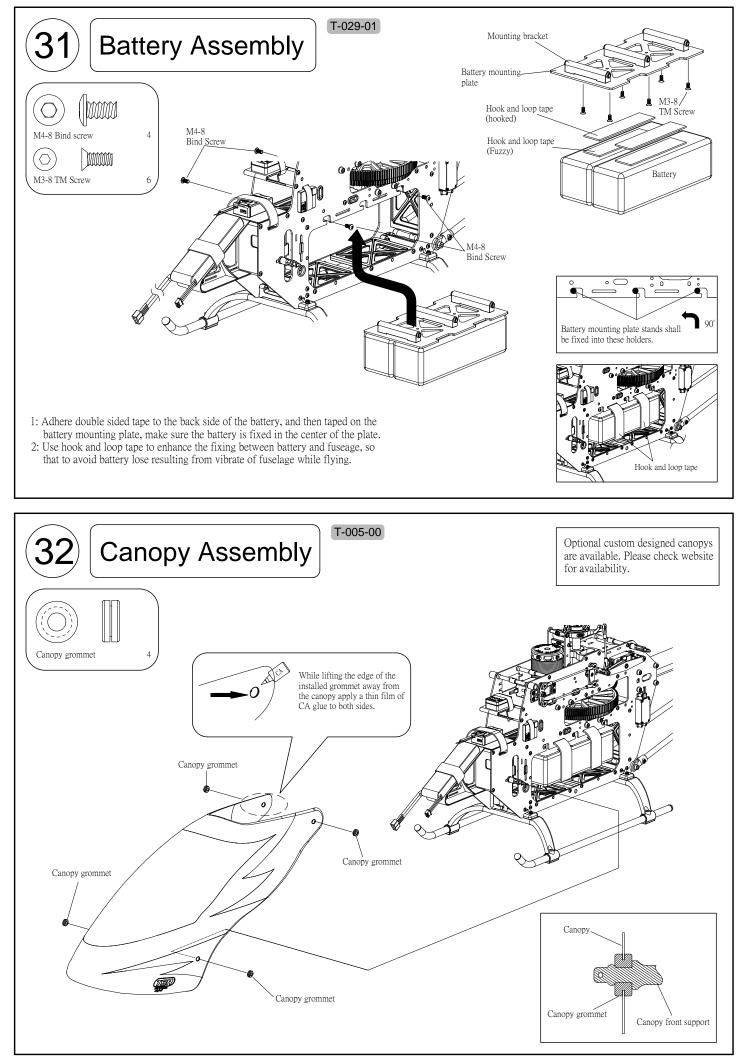






THE CAUTIONS FOR MOTOR

- 1: Please do not disassembly the motor unless recommended by the manufacturer for bearing replacement only. Permanent damage may occur otherwise.
- 2: The use of multiple batters alternating between cooler packs is recommended. Also allow batterys to cool before charging. Please allow sufficient time for the motor and ESC to cool down after flying. As back to back flights may shorten the life spand.

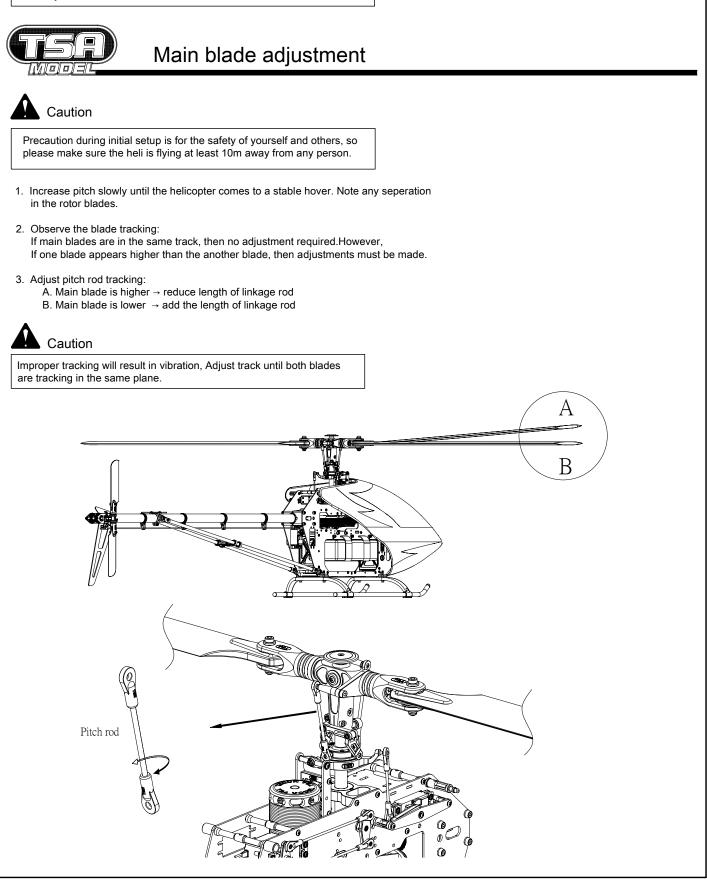




## Flybarless gyro setup-3 Axis gyros

#### Caution

Pleasa refer to the Flybarless gyro instruction manual for setting up the cyclic and tail servo along with the rotor head. This will be specific for each system.

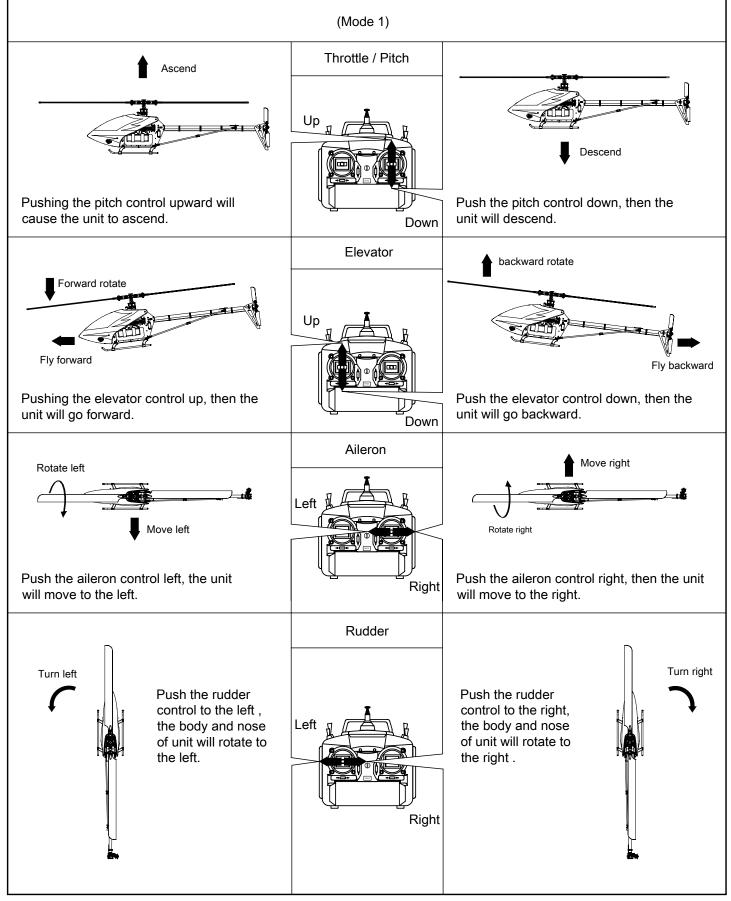




## Explanation diagram of operating mode

Caution

Beginners should know the designated operating mode of TSA 700E-3D before operating to avoid accidents

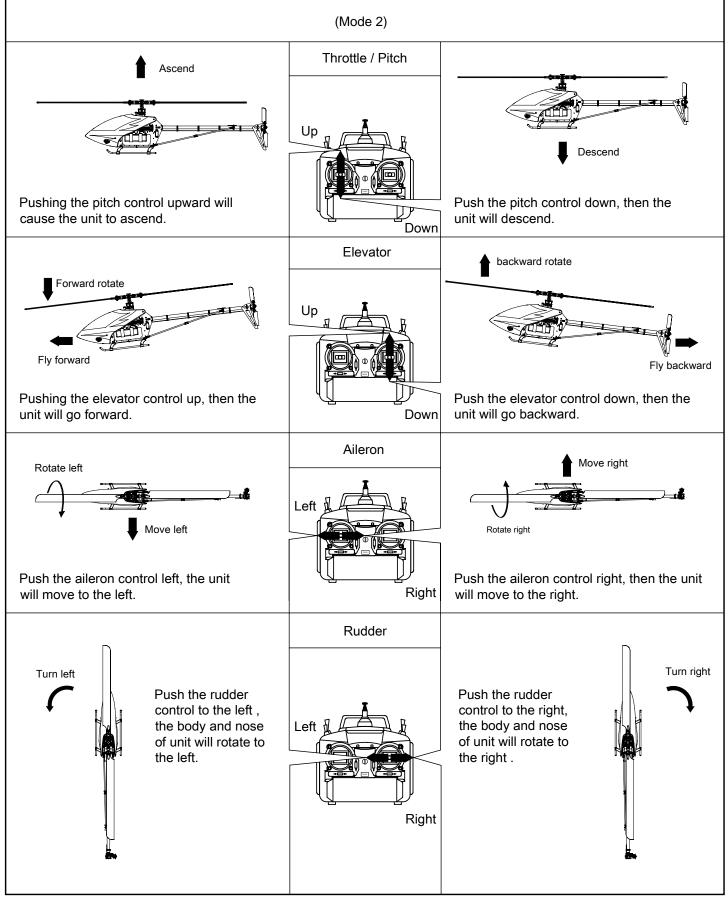




## Explanation diagram of operating mode



Beginners should know the designated operating mode of TSA 700E-3D before operating to avoid accidents





### In-flight

The helicopter's main and tail rotors spin at very high speed. Make sure to follow these instructions to ensure a safe and enjoyable flight.

#### Transporting the unit

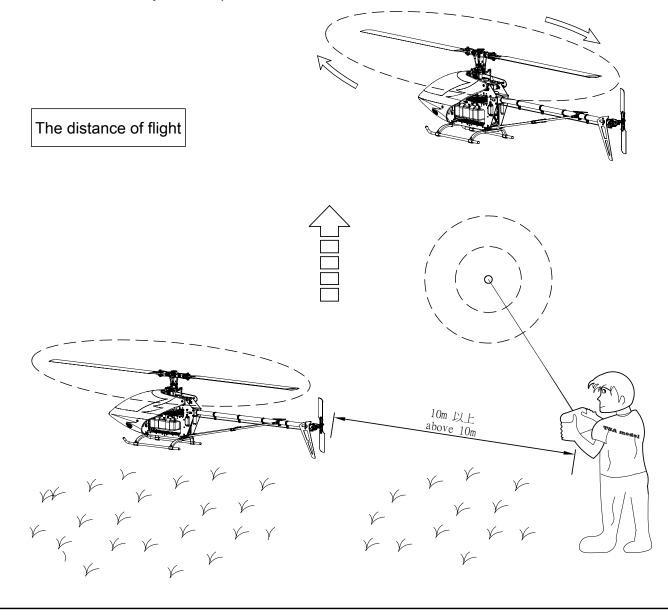
When transporting the unit to an airfield, secure it to prevent the unit from tipping over. Avoid causing damage to the components which may adversely effect flight performance and safety. Check the unit before flight

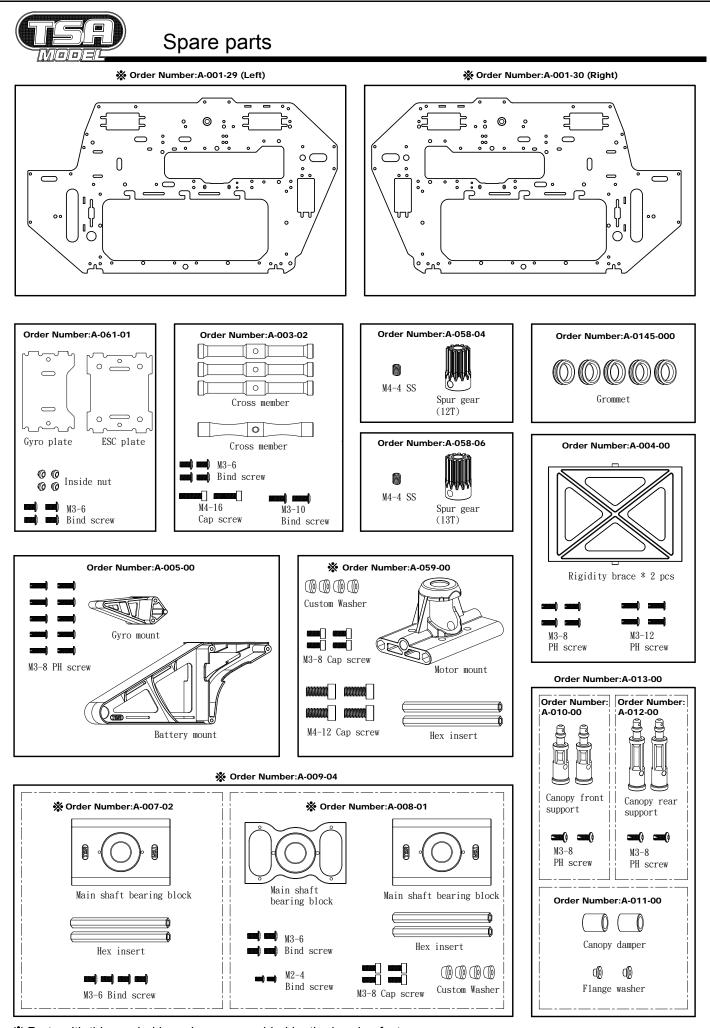
Check that all of the screws are securely fastened. New unit tends to have loose screws. Make sure to check them all before each flight. Check that the transmitter and receiver batteries are fully charged.



#### Do not fly

- 1. Near people,
- 2. Near buildings,
- 3. Near roads, railway tracks, or power lines .





\* Parts with this symbol have been assembled by the bearing factory.

